

# Work Order ID 87044

Tuesday, July 10, 2012 1:02:05 PM

**\*87044\***

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Item ID: D4061-1

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Ski Cushion

Stop **\*NS2\***

Start Date: 7/10/2012 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 7/19/2012 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals: Process Plan: *MLF*

Date: *12-07-10*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4061

B

100

0.00

**\*100\***

*12-07-16*

*7*

Mill Conv

0.00

Conventional Milling Machine

Memo

1-Turn as per folio FA914 & dwg

FOLIO REV: \_\_\_\_\_

DWG REV: \_\_\_\_\_

2-Deburr as required

*Manual*

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

*12-07-17*

*7*

QC

0.00

Quality Control

Memo

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Start Date: 7/10/2012 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 7/19/2012 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

120

QC8- Inspect parts - second check

0.00

**\*120\***

QC

Memo

0.00

Quality Control

DAS  
14  
2-89

12/07/17

7

8

130

Identify as per dwg & Stock Location: **ST 449** 0.00

**\*130\***

Packaging

Memo

0.00

Packaging

7x

80  
12-7-17

140

QC21- Final Inspection - Work Order Release 0.00

**\*140\***

QC

Memo

0.00

Quality Control

12/17/19

MF  
12-07-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Work Order ID: 87044  
Parent Item: D4061-1  
Parent Item Name: Ski Cushion

Start Date: 7/10/2012  
Start Qty: 10.00  
Required Date: 7/19/2012  
Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE JLM 10-02-18 VERIFIED BY:EC IPP REV:B 11.01.10 AS PER  
DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4287-3		Manufactured	No			100	f	3.2000	0.4125	4.3421053			

UHMW U-Channel

Location

MAT055

70348

Loc Qty

3.2

3.2

Loc Code

3.2

SA 12-07-16

**Dart Aerospace Ltd**

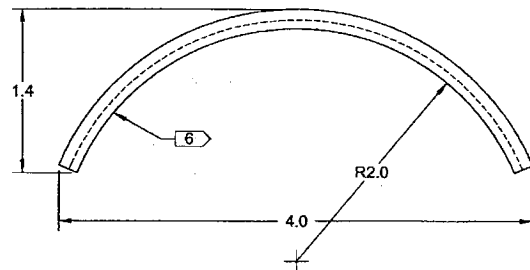
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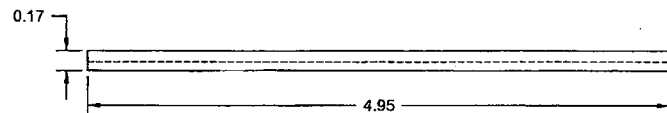
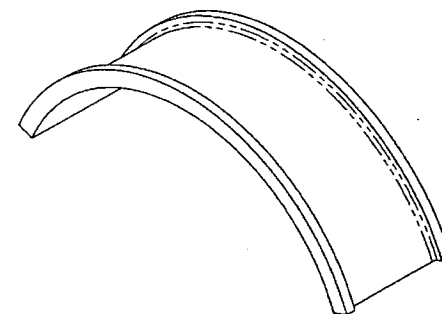
**NOTE:** Date & initial all entries

8 7 6 5 4 3 2 1

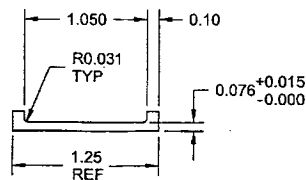


**D4061-1 412 SKI CUSHION**  
(MAKE FROM D4061-1F)

# 87044



**D4061-1F FLAT MACHINED STATE**



RELEASED  
2010-12-23  
MB

B	CHANGED RAW MATERIAL TO REDUCE MANUFACTURING COSTS; PART NOW MACHINED FLAT AND SHAPED WITH ADEQUATE RADIUS. REF: PAR10-29.	MB	10.12.07
A	NEW ISSUE	MB	10.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.12.07		
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D4061</b> <b>412 SKI CUSHION</b> REV. B SHEET 1 OF 1 SCALE NTS <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			

- NOTES:
- 1) MATERIAL: MAKE FROM D4287-3
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4061-1" AND B/N "BXXXXX" PER QSI 044 6.1
  - 7) WEIGHT: 0.02 lbs

8 7 6 5 4 3 2 1

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**Dart Aerospace Ltd**

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